

Engine Screw Sets Part No: 0008 for Sachs 200 AZL-R Supplied as a complete set together with an instruction sheet explaining the location and dimensions of each screw. These are Allen Screws, with the exception of those for the fan, fan cover and clutch/ contact covers. This eliminates the need to carry giant screwdrivers to remove the engine casings in the event of a breakdown, a simple 5mm and 6mm Allen Key is all that is required. Where the screws are external and subject to corrosion, they are in V2A grade stainless steel thus preserving a bright finish for a lifetime. For the cylinder head 10.9 grade (very high tensile strength) steel hexagon head bolts are supplied. Sachs never issued torque settings, but we expect to publish information on this in future Kabinews notes. Every Messerschmitt restorer should have an M6 and M8 tap in his toolkit. This will restore corroded and dirty threads before inserting a new screw.

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| Clutch Housing 2 x | Allen cap screw | M6 x 35 | V2A (stainless steel) |
| | 2 x Allen cap screw | M6 x 45 | V2A (stainless steel) |
| | 2 x Allen cap screw | M6 x 55 | V2A (stainless steel) |
| (clutch / contact cover) | 6 x Raised Countersunk head | M5 x 12 | V2A (stainless steel) |
| Crankcase | 7 x Allen cap screw | M6 x 25 | 8.8 grade high tensile |
| | 4 x Allen cap screw | M6 x 35 | V2A (stainless steel) |
| Fan Housings | 3 x Allen cap screw | M8 x 50 | 8.8 grade zinc plated |
| (casing with engine number) | | | (note! do not fit washers - will foul fan if fitted). |
| (casing with "SACHS" name) | 3 x Hexagon Head Screw | M8 x 30 | V2A (stainless steel) |
| | | | (use with spring washer and flat washer) |
| (air outlet casing) | 2 x Allen cap screw | M8 x 30 | V2A (stainless steel) |
| | 2 x Allen cap screw | M8 x 50 | V2A (stainless steel) |
| Fan | 4 x Slotted Cheese Head | M6 x 12 | V2A (stainless steel) |
| | | | (use with spring washer) |
| Fan Cover | 3 x Slotted Cheese Head | M6 x 12 | V2A (stainless steel) |
| | | | (use with spring washer) |
| Dynastart Stator | 4 x Allen cap screw | M6 x 20 | 8.8 grade high tensile |
| | | | (use with spring washer) |
| Cylinder Head | 4 x Hex Head Bolt | M8 x 50 | 10.9 grade extra tensile |
| | | | (use with flat washer) |

Additional information on bolts and screws not included in the above set.

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| Cylinder base | 4 x Hex head nut | M8 | Special with 11 mm width |
| (Partsmart 0007) | | | |

Mounting plates for engine and silencer

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| Top Mounting | 3 x Hexagon Head Screw | M6 x 18 | V2A (stainless steel) |
| Centre Mounting | 2 x Hexagon Head Screw | M6 x 18 | V2A (stainless steel) |
| | | | (use spring washers with each of the above screws) |
| Silencer Mounting | 1 x Stud threaded | M8 x 115 | |
| (partsmart 0051) | | | |
| | 1 x Hexagon Head Bolt | M8 x 100 | 8.8 grade high tensile |

Front Mounting 2 x Hexagon Head Bolt M8 x 85 8.8 grade high tensile